

MEGGLE's alpha-lactose monohydrate qualities for dry powder inhalation



Step by step to the right lactose product

MEGGLE has it: The right lactose product for dry powder inhalation

InhaLac® sieved

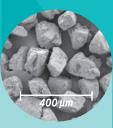


InhaLac® 70

Particle size distribution

x₁₀ 110 - 160 μm x₅₀ 180 - 250 μm

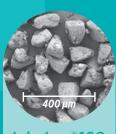
x₉₀ 270 – 340 μm



InhaLac® 120

Particle size distribution

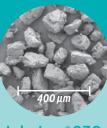
x₁₀ 70 – 105 μm x₅₀ 110 - 155 μm x₉₀ 160 - 215 μm



InhaLac® 160

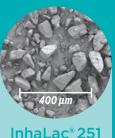
Particle size distribution

x₁₀ 55 - 85 μm x₅₀ 90 – 120 μm x₉₀ 125 – 165 μm



InhaLac® 230

Particle size distribution x₁₀ 30 - 60 μm x₅₀ 70 – 110 μm x₉₀ 110 - 150 μm



Particle size distribution

7 - 22 μm x₅₀ 40 - 70 μm 80 – 120 μm

InhaLac® milled

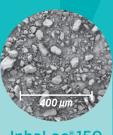


InhaLac®140

Particle size distribution

x₅₀ 37 - 61 μm

x₉₀ 120 - 190 μm



InhaLac®150

Particle size distribution

x₁₀ 1 - 5 μm

 x_{50} 18 – 30 μm

x₉₀ 65 – 95 μm

InhaLac®180

Particle size distribution

x₁₀ 5 - 15 μm

 x_{50} 50 – 100 μ m x₉₀ 120 - 160 μm

InhaLac®300

Particle size distribution

x₁₀ 2.0 – 3.5 μm

x₅₀ 14-19 μm x₉₀ 40 – 56 μm



InhaLac® 400

Particle size distribution

x₁₀ 0.8 – 1.6 μm x₅₀ 4 – 11 μm

x₉₀ 15 – 35 μm

x₅₀ ≤ 5 μm $x_{90} \le 10 \ \mu m$

micronized

InhaLac® 500

Particle size distribution

Decisions made easy - all features at a glance.

Our product portfolio encompasses a broad array of options with solutions for any requirement. This table outlines the product properties, shelf life, and standard package sizes, helping you decide on the perfect solution for your formulation needs – from MEGGLE, of course.

BENEFITS

InhaLac®

- A broad spectrum of particle size distributions
- High storage stability
- Highly controlled and homogenous powder characteristics
- Highest microbial quality including low endotoxins

MEGGLE's dry powder inhaler – InhaLac®											
Product category	Sieved					Milled					Micronized
InhaLac® Type	InhaLac® 70	InhaLac® 120	InhaLac® 160	InhaLac® 230	InhaLac® 251	InhaLac® 140	InhaLac® 150	InhaLac® 180	InhaLac® 300	InhaLac® 400	InhaLac® 500
PSD typical laser diffraction											
x ₁₀ (μm)	135	88	73	45	13	6	3	9	2.5	1.2	_
x ₅₀ (μm)	215	132	108	97	49	49	24	65	16	7.7	3.1
x ₉₀ (μm)	301	175	144	144	91	159	76	143	48	27.9	7.9
Span (μm)	0.8	0.7	0.7	1	1.6	3.1	3	2.1	2.8	3.5	2.4
x fines < 15 μm (%)	0	3	3	5	11	22	37	5.9	47	79	99
Typical powder technological values											
BET surface (m ² /g)	0.13	0.15	0.12	0.16	0.33	0.38	1.27	0.43	1.69	1.74	5.3
Density bulk (g/ml)	0.60	0.72	0.70	0.70	0.64	0.60	0.49	0.62	0.43	0.33	0.24
Density tapped (g/ml)	0.71	0.83	0.84	0.85	0.88	0.92	0.80	0.92	0.72	0.53	0.37
Hausner ratio	1.18	1.15	1.19	1.21	1.38	1.53	1.63	1.50	1.67	1.61	1.54
Carr's index (%)	15	13	16	18	27	35	39	33	40	38	35
Packaging unit											
Carton box (kg)	25						20	25	20	15	6
Retest (Months)	24										18



Tailormade InhaLac® from MEGGLE - the benchmark for dry powder inhalers

To provide best support and to be able to fully meet your specific inhalative lactose needs, MEGGLE offers the development of tailor-made product solutions including further individual physiochemical product parameters. As the development of a new customized product is a challenging task, we developed a well structured process plan:

Proof of Concept

Feasibility Test on Production Facility

Validation of Analytical Methods

Validation of PSD Laser Diffraction Method

Evaluation of Design Space

Challenge Test to evaluate the Proven Acceptable Range: Draft Specification

Engineering Batches

Three Batches to proof the Draft Specification

Initial Stability Study

Engineering Batches can be put on Test Stability for 1st Impressions

Validation

Three Consecutive Batches with full Analytical Testing
Full GMP Documentation available

Inhalation products portfolio:

For more information on our entire InhaLac® portfolio, please contact info.excipients@meggle.com

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